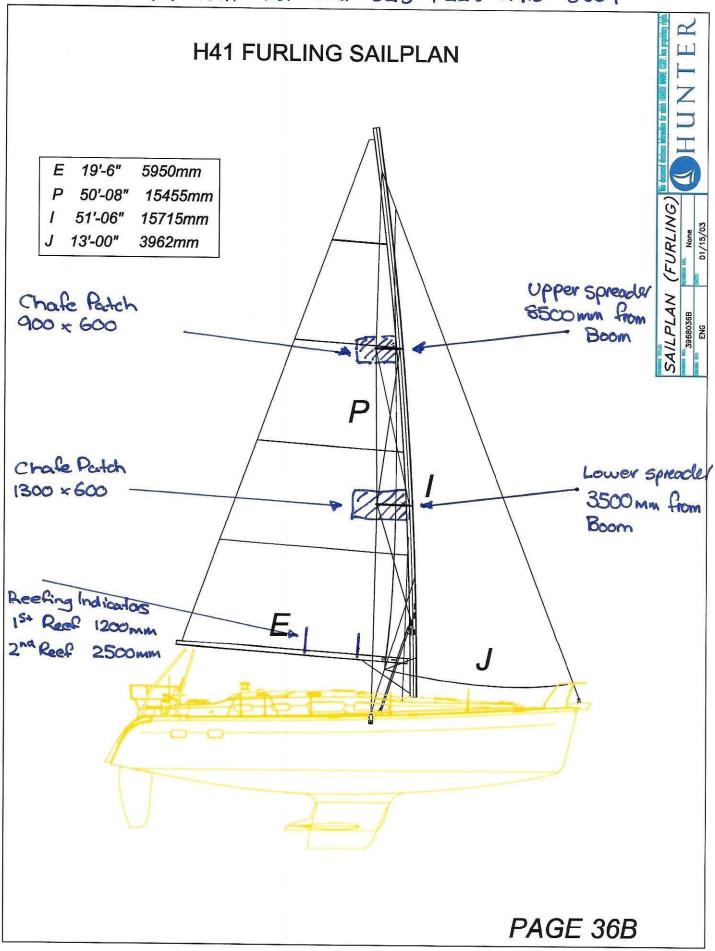
SELDEN MAST %0. HAIF A.C. - SMI - D23 - F228 - 2910 - 6859



## 6.2 F section: manual, hydraulic and electro (2003 - →)

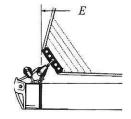
Sections		Section dimn. X/Y mm	l <sub>y</sub> cm⁴	l <sub>X</sub> cm <sup>4</sup>	Wall thickness, mm	Weight kg/m	Wymin cm³	W <sub>X</sub> min
Furling masts	F176	176/93	526	187	2.90	4.12	58.2	40.0
	F194	194/101	709	254	3.05	4.69	70.8	49.8
	F212	212/109	970	337	3.15	5.45	88.2	61.8
Pos	F228	228/118	1306	453	3.4	6.30	112	76.8
	F246	246/126	1781	613	3.75	7.37	139	97.3
$\mathcal{M}^{Y}$	F265	265/135	2392	828	4.15	8.66	173	122
\ /	F286	286/146	3237	1122	4.5	10.02	220	154
$\bigvee_{x}$	F305	305/156	4389	1513	5.05	11.75	276	194
^	F324	324/169	5576	2056	5.5	13.8	329	243
	F370	370/192	8835	3149	5.8	16.6	468	326
	F406	408/207	14321	4725	6.5	19.34	671	451

			Luff extrusion								
Sail slot Sail compartment						Luff groove Luff tape					
Section	Sail compart-	Max foot length		Sail	S	Туре	Dia- meter	Luff groove	Max space for luff		
	ment mm	Е	max <sup>1)</sup>	mm	Luff groove	in mast  Max space available for luff tape mm	Slide	mm	mm	mm	tape
F176	Ø 85	RA	3750			6					
F194	Ø 93	RA	4200			6	=				
F212	Ø 100	RA	4500	15±3				RA	Ø 25	2.75±0.25	Ø6
		RB	4400								
F228	Ø 108	RA	5000			8	Bainbridge AO31				
		RB	4900		- 3.25±0.25			RB	Ø 30		
F246	Ø 114	RB	5400								Ø8
F265	Ø 123	RB	6000	17±3			Bainbridge AO32		4		
		RC	5800					RC	Ø 38	3.25±0.35	Ø 7 <sup>2)</sup>
F286	Ø 133	Ø 133	6500			10					
		RC	6300								
F305	Ø 141	RB   6900	(E) (E) (E) (E)								
1.000	2 141							5-1, -5-0, -6-2, -6			
F324	Ø 154	RC RD	7000	20±3		12	Bainbridge AO32		Ø 58		
F370	Ø 174	RC RD	7500	22±3	4±0.25	13		RD			Ø 10
F406	Ø 190	RD	9500	24±3	6.5±0.5	15	Bainbridge AO33	1			

Note: For more performance oriented furling main sails with a lot of shape and/or stiffer (non-dacron) sail cloth, and for sails with horizontal battens, an optional sail guide can be provided

- 1) When the sail is fully furled, min 300 mm of Emax will remain outside the mast due to reinforcement and clew-board. Note! Listed values are MAX VALUES for DACRON® main sails designed primarily for easy furling and reefing. For more performance oriented sails with more shape and stiffer sail cloth, max foot length will be reduced depending on sail design and sail cloth.
- 2) For systems older than 2001 (without stainless sailfeeder), max space Ø 10 mm.
- 3) Note! Spare main sail entry is an optional feature from 2012 and onwards.
- ☐ Design aspects on furling main sails, see page 44.

#### Alternative clew executions



Clew with clew-board: Foot ("E") measured to after point of sail.

Clew-board gives longer effective ("E") than integrated block or normal cringle.

Fig. 6.2.a

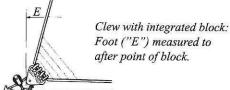
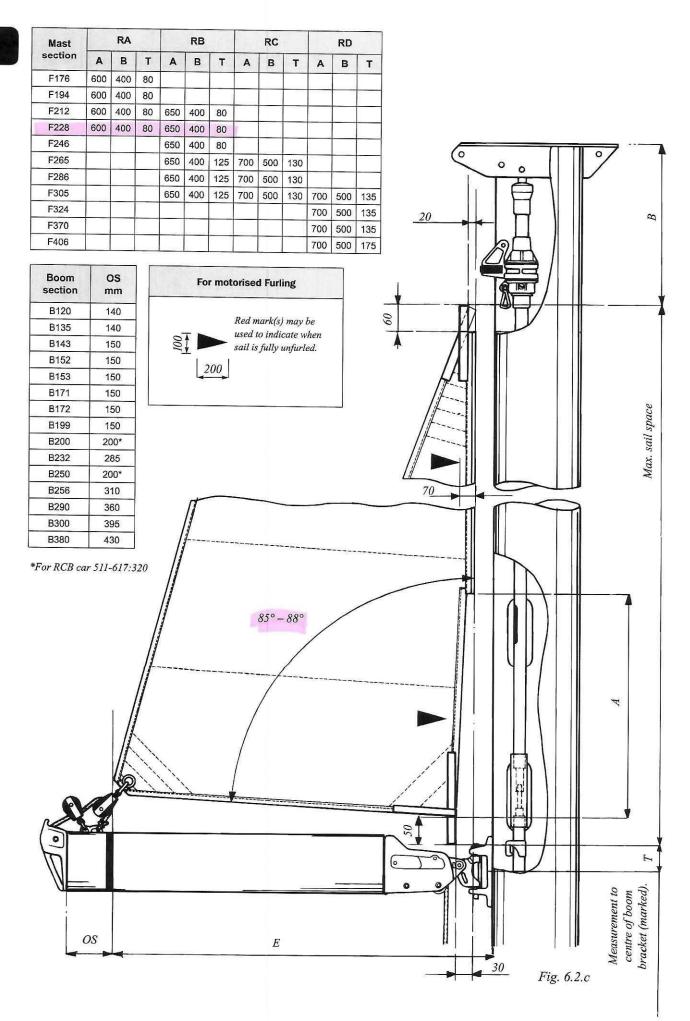
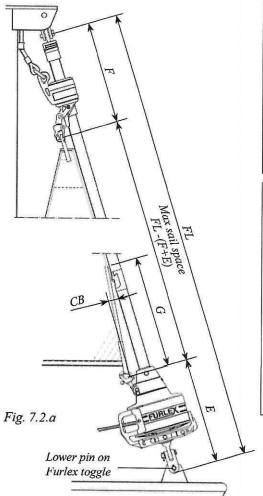


Fig. 6.2.b



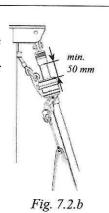
### 7.2 Furlex 50S-500S



Sails with a luff considerably shorter (more than 500 mm) than the maximum permissible must be fitted with a

permanent head pendant. The total luff length including pendant should be just less than the "Max. sail space" dimension.

A too short luff length (including head pendant) can result in "halyard wrap" which may cause severe damage to the forestay, and put the entire rig at risk. For more information please refer to "Sail information" in the relevant Furlex manual.





Furlex 400S Mk2 halyard swivel.

If "F" measurement is >specified (sail is made too short) there is a risk of the halyard shackle shafing the luff extrusion.

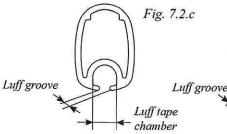
Always check clearance. Add a pendant between sail and halyard swivel or a soft shackle between HMPE loop in the halyard swivel and the halyard shackle. A too short luff length (including head pendant) can also result in "halyard wrap" which may cause severe damage to the forestay, and put the entire rig at risk. For more information please refer to "Sail information" in the relevant Furlex manual.

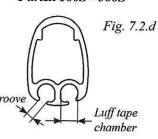


Fig. 7.3.c

Furlex 50S

Furlex 100S - 500S





Furlex Type/Serie		Section dimension	Luff groove	Max. space available in chamber	Max. luff tape	Cut- back	Cut- back height	Maximum sail space FL-(F+E) (Measurement calculated from existing forestay length: FL).		
			mm	mm	mm	CB mm	G mm	F mm	E mm	F+E mm
	Α	26/17	3.0	Ø6	Ø 5	60	1100	360	280	640
	В	31/20	3.0	Ø6	Ø 5	60	1100	390	340	730
	С	40/27	3.0	Ø7	Ø6	80	1100	540	420	960
Manual	D	50/34	3.0	Ø 8	Ø6	100	1100	620	490	1110
	50S	22/15	2.6	Ø6	Ø5	25	630	360	215	575
	100S Ø 4 & 5	26/17	3.0	Ø6	Ø 5	60	1100	410	280	690
	100S Ø 6	26/17	3.0	Ø6	Ø 5	60	1100	425	295	720
	200S	31/21	3.0	Ø6	Ø5	60	1100	540	330	870
	300S Ø 8	39/27	3.0	Ø 7.5	Ø 6.5	80	1100	550	400	950
	300S Ø 10	39/27	3.0	Ø 7.5	Ø 6.5	80	1100	650	400	1050
	4005	48/34	3.0	Ø 8	Ø 6.5	95	1100	620	535	1155
	500S	60/46	3.0	Ø9	Ø7	95	1100	670	535	1205

### 6.5 Design aspects on furling mast main sails

#### Sail cloth type

In general, single layer cloth (e.g. Dacron TM) folds easier around the luff extrusion than multilayer laminate cloth, causing less furling resistance. "Softer" sail cloth therefore allows more sail to be furled into the mast. Sail cloth generally becomes softer with time, so a new sail can cause more furling resistance than a sail that has been used for some time.

#### Sail cloth disposition

The luff extrusion is asymmetrically shaped in order to help overcome initial resistance when starting to furl. Do not use heavy sail cloth in the luff area.

#### Clew height

A furling main sail foot should should rise towards the clew, approximately 85°–88° (see e.g. fig. 6.2.c). This increases leech tension when furling and prevents the lower part of the sail roll becoming too bulky. Note that when the sail is furled, the weight of the sail may cause the clew to move downwards.

#### Luff curve shape

The upper part of the luff extrusion will be kept centered by the top swivel, while most of the luff extrusion will rest on the aft face of the sail compartment when sailing. The luff curve must have a wedge formed into it for compensation (0- to 30 mm) at the upper 500 – 800 mm of the luff.

#### Clew reinforcement

The clew reinforcement should be made so that it allows the sail to be furled in leaving approximately 300 - 500 mm outside the mast.

#### Webbing tape

Head and tack webbing tapes should be of soft quality which can fold easily. Do not use cringles.

#### Luff tape

Avoid using luff tape close to head and tack. The high loads in head and tack may damage the luff tape. (See e.g. fig. 6.2.c)

#### Clew cringles

If clew cringles are used they must not be thicker than 14 mm in order to fit the outhaul block.

#### Batten types

The main batten types used in furling main sails are: full-length vertical battens, short vertical battens and horizontal (foldable) battens. Experience has shown that vertical battens work very well whereas horizontal battens have a tendency to snag in the sail slot when the sail is furled out.

If full-length vertical battens are used, round battens generally work better than square battens since square battens can twist. If short vertical battens are used, square battens often work well and are usually less bulky.

#### Batten location

Battens must be located on the port side of the sail so as not to snag on the inside of the sail compartment.

# End fittings, connectors and tensioning arrangement

End fittings, connectors and tensioning arrangement (vertical battens) should be made as slim as possible. Bulky solutions may cause the battens to snag in the sail slot.

Short vertical battens – vertical displacement Short vertical battens should be located so that they do not overlap each other vertically. The lowest batten should not overlap the clew reinforcement.